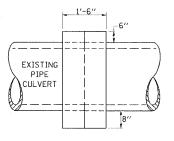
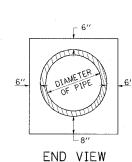
DETAILS OF CONCRETE COLLAR

PIPE TO PIPE







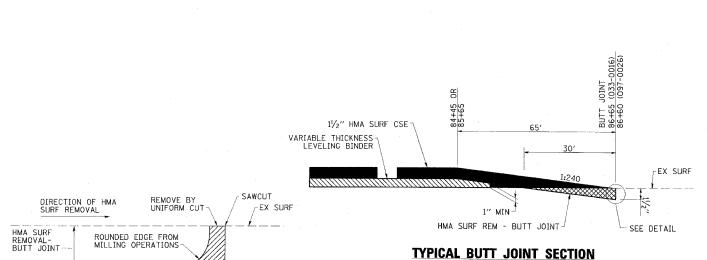
TABULATION

DIAMETER OF PIPE	CL SI CONC CU YDS EST
12''	0.24
15"	0.29
18"	0.32
24"	Q.44
30′′	Q.56
36"	0.66
42"	0.80
48′′	0.93
54"	1.07
60′′	1.22
72"	1.55

THE CONCRETE COLLAR SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE PER CUBIC YARD FOR **CONCRETE COLLAR,** AS SHOWN ON THE PLANS, WHICH PRICE SHALL INCLUDE THE REMOVAL OF SUCH PORTIONS THE EXISTING HEADWALLS AS MAY BE REQUIRED.

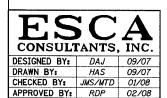
DRAWN __T-13_1
REVISED _8-22_2
REVISED ______

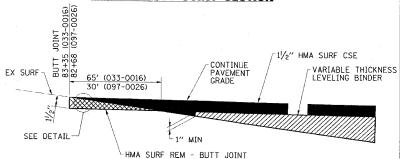
CLASS SI CONCRETE SHALL BE USED THROUGHOUT.



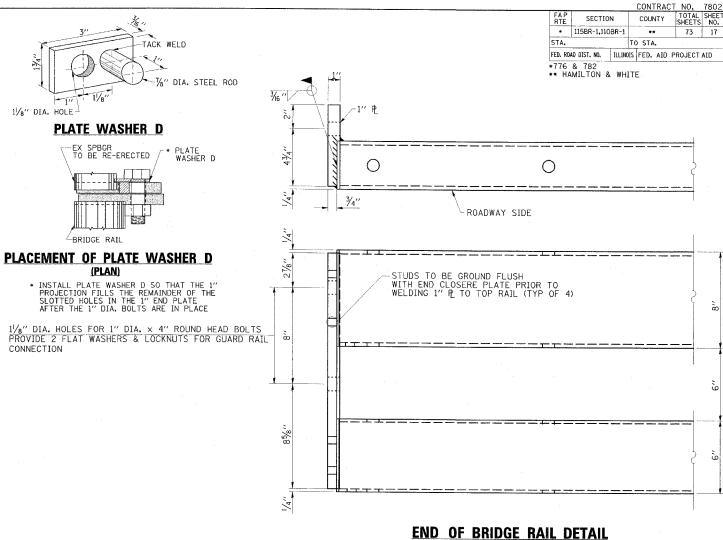
DETAIL AT BUTT JOINT

NOTE:
WHEN MILLING OPERATIONS PRODUCE A ROUNDED EDGE, THEN A
SAWCUT SHALL BE USED TO MANUFACTURE A PERPENDICULAR EDGE
AS SHOWN IN THE DETAIL. THE COST OF ALL WORK SHOWN IN THE
DETAIL IS INCLUDED IN HOT-MIX ASPHALT SURFACE REMOVAL - BUTT
JOINT. THE ENGINEER SHALL BE THE SOLE JUDGE CONCERNING THE
USE OF THIS DETAIL.

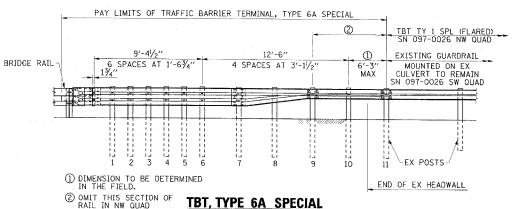




SPECIAL BUTT JOINT SECTION



SPECIAL GUARDRAIL CONNECTION DETAILS



TBT, TYPE 6A SPECIAL (ONLY AT SN 097-0026)

NOTES: 1. OMIT SINGLE SECTION OF THRIE BEAM SHOWN ON STANDARD 631032.

2. SEE STANDARD 631032 FOR ADDITIONAL DETAILS.

MISCELLANEOUS DETAILS FAP RTE'S 776 (IL 142) & 782 (IL 1) SECTIONS 115BR-1 & 110BR-1 HAMILTON & WHITE COUNTIES